# NEWS ALERT

## Cortec® Products for Hydrotesting / Lay-Up of Pipes, Tanks, and Other Equipment.

Cortec® Corporation manufactures many different products which are successfully used for the hydrotesting of pipes, tanks, and other equipment. The common questions are: What product is the best to use for which application? What kind of protection can be expected after hydrotesting?

To help you get some ideas about these applications Cortec® has created tables which show concentrations of inhibitors required just for the test and lay-up.

#### Fresh Water

Product	Test	Lay-up		
VpCI®-641	500 ppm- 800 ppm	.1% wt	Multi-metal	Three months
VpCI®-611	1-2%	20% wt	Ferrous, Aluminum, Galvanized steel	Two Years
VpCI®-609	0.5%	5% wt	Ferrous, Aluminum, Galvanized steel	Two Years
S-69/S-69P VpCI®-649	0.3%	.6-1% wt	Multi-metal	Two Years
VpCI®-377	3-5%	3-5% wt	Multi-metal	Two Years
EcoLine® 3220	Dosage based on area to be protected 1250 ft²/gal (30.7m²/1)			

(Continued...)





Here is an example of water blasting pipes using VpCP-611 to protect the uncoated surfaces.



EcoLine<sup>®</sup> 3220 provides long lasting vapor corrosion inhibition and is made from renewable materials. Here is EcoLine<sup>®</sup> 3220 tested in comparision to another commercial product.



S-69 prevents corrosion and pitting in pipelines and can be used as a corrosion inhibitor additive for the majority of water treatment programs.

### Cast Iron/Fresh Water

Product	Test	Lay-up		
		1-3 months	6 - 12 months	12 -24 months
VpCI®-609	1.5-2.5% wt	-	-	-
VpCI®-611	5-7.5% wt	5-7.5% wt	5-7.5% wt	10% wt
VpCI®-417P	.2% wt	.25% wt	.5-1.0% wt	1-2% wt
S-69P	.75% wt	5% wt	5-7% wt	7% wt
M-370	3%	10%	10%	10%
M-640L	2.5%	5%	5%	ND
M-59	2.5%	5%	5%	ND

## Sea (Salt) Water

Product	Test	Lay-up			
Troduct	Test	1-3 months	6 - 12 months		
VpCI®-644	.35% wt	.75% wt	For longer		
VpCI®-645	.75%	.75-1.0% wt	protection use VpCI®-611 rinse in tap water		
S-69p	5%	5% wt	5%		
VpCI®-611	5%	5% wt	5%		
M-645	Dosage based on area to be protected 1250 ft²/gal (30.7m²/1)				
EcoLine® 3220	1t /gai (30.7111-71)				